brother

Home Sewing Machine

PARTS REFERENCE LIST

MODEL: CP6500
CP7500
XR4040
SC6600
XR6060

CONFIDENTIAL

©2011 Brother Industries, Ltd.
All rights reserved.

Published: Jan.,2010
Revised: Jul.,2011

MODEL LIST

Model	Countries (Added Date)
CP6500	USA (Jan / 2011), CAN (Mar / 2011)
CP7500	USA (Jan / 2011), CAN (Mar / 2011)
XR4040	USA (Jan / 2011)
SC6600	USA (Jan / 2011)
XR6060	USA (Jul / 2011)

Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
USA/Canada			**Europe**			**Asia/Oceania**		
200	**USA**	America	**401**	**ZAF**	South Africa	**601**	**KOR**	Korea
251	**CAN**	Canada	**402**	**EGY**	Egypt	**603**	**TWN**	Taiwan
			411	**MUS**	Mauritius	**604**	**HKG**	Hong Kong
301	**PER**	Peru				**605**	**VNM**	Vietnam
302	**ARG**	Argentina	**501**	**IRE**	Ireland	**606**	**IDN**	Indonesia
303	**CHL**	Chile	**502**	**DEU**	Germany	**607**	**PHL**	Philippines
304	**PRY**	Paraguay	**503**	**BEL**	Belgium	**608**	**MYS**	Malaysia
305	**URY**	Uruguay	**505**	**UK**	United Kingdom	**609**	**SGP**	Singapore
306	**BRA**	Brazil	**506**	**FRA**	France	**615**	**IND**	India
307	**VEN**	Venezuela	**507**	**NOR**	Norway	**616**	**THA**	Thailand
308	**MEX**	Mexico	**508**	**NLD**	Netherlands	**622**	**CHN**	China
309	**COL**	Colombia	**509**	**AUT**	Austria			
310	**PAN**	Panama	**510**	**GRC**	Greece	**701**	**AUS**	Australia
318	**GTM**	Guatemala	**511**	**SWE**	Sweden	**702**	**NZL**	New Zealand
324	**GUF**	FR. Guiana	**515**	**ESP**	Spain			
330	**BRB**	Barbados	**516**	**PRT**	Portugal	**902**	**ISR**	Israel
399	**-**	Latin America 2&5	**517**	**ITA**	Italy	**903**	**SYR**	Syria
			519	**FIN**	Finland	**904**	**TUR**	Turkey
			520	**CHE**	Switzerland	**905**	**JOR**	Jordan
			521	**DNK**	Denmark	**906**	**KWT**	Kuwait
			524	**MLT**	Malta	**908**	**SAU**	Saudi Arabia
			550	**EEU**	East Europe	**909**	**IRQ**	Iraq
			556	**RUS**	Russia	**910**	**IRN**	Iran
			599	**NEU**	North Europe	**911**	**CYP**	Cyprus
						915	**UAE**	United Arab Emirates

CONTENTS

(1) MAIN FRAME / COVER 2

(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT 4

(3) FEED UNIT 6

(4) BOBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM 8

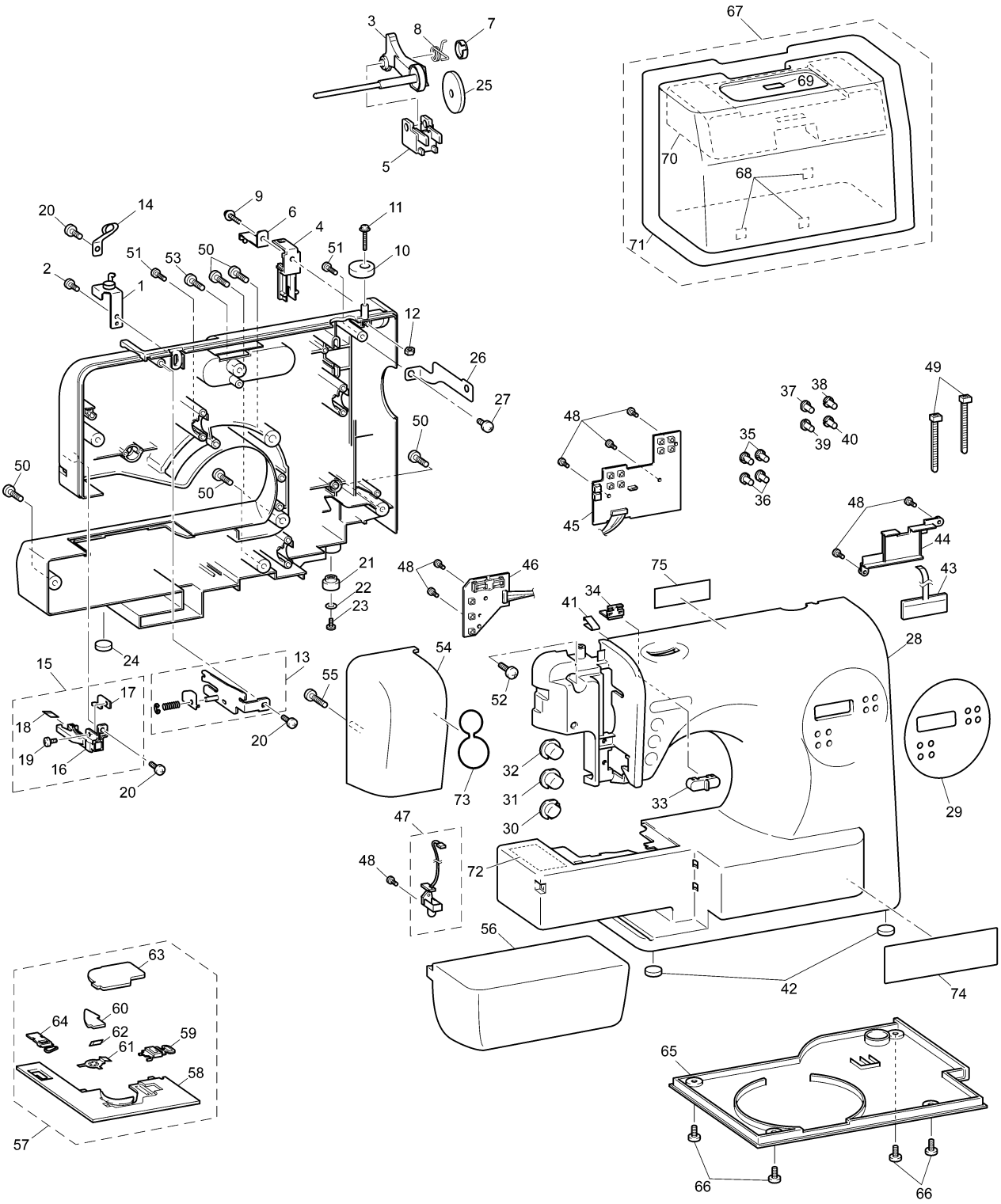
(5) ELECTRIC PARTS / MAIN MOTOR UNIT 10

(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE 12

SPARE PARTS 14

Note on parts:
We keep performance parts for this sewing machine for at least 8 years after this model is discontinued.
Performance parts are the necessary parts to maintain the function of the sewing machine.

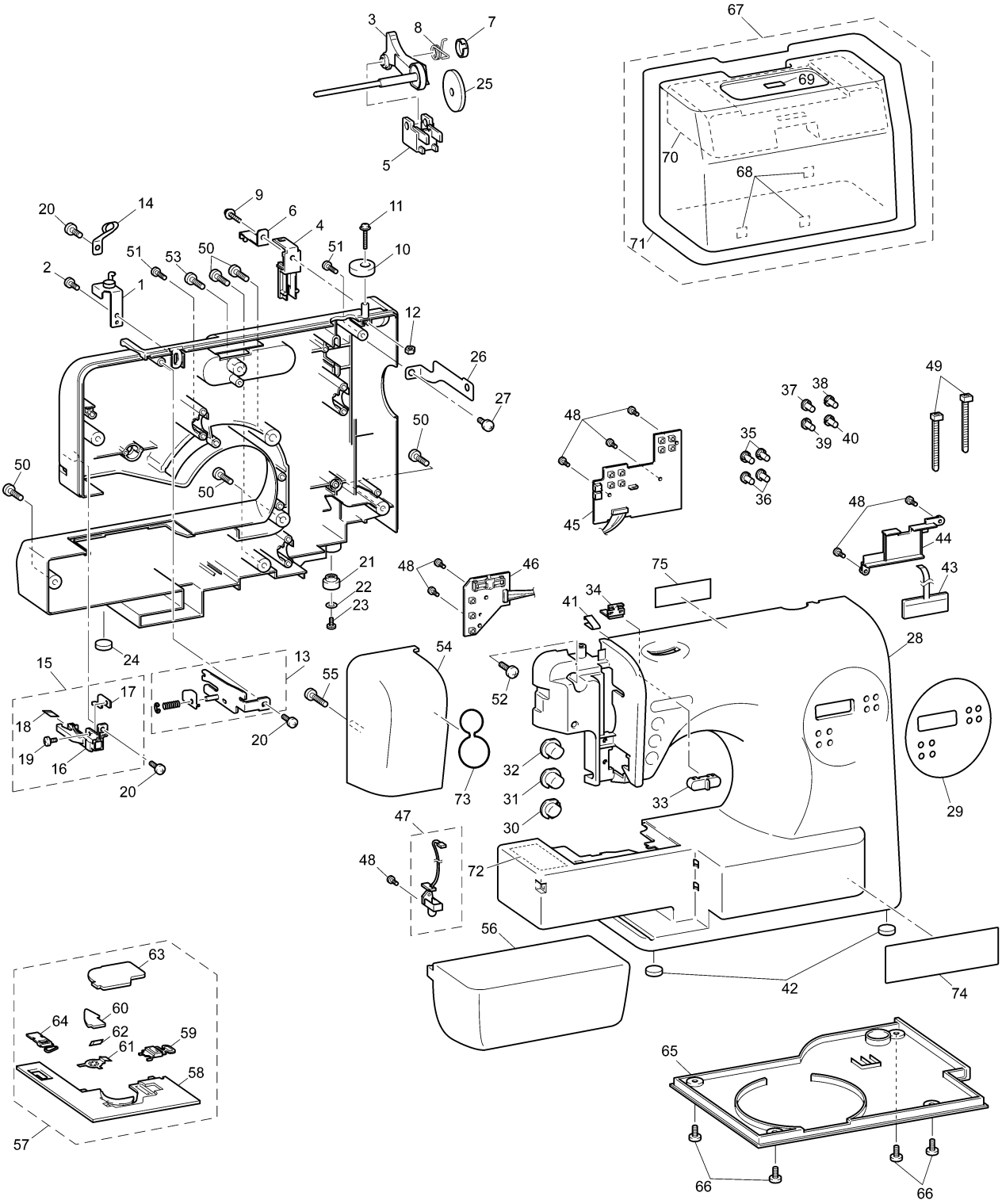
(1) MAIN FRAME / COVER



(1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS
1	XE6631001	BOBBIN WINDER GUIDE ASSY	
2	0A5300806	SCREW PAN (S/P WASHER) M3X8	
3	XE6425001	SPOOL PIN	
4	XE6427001	SPOOL PIN HOLDER	
5	XE7218001	SPOOL PIN SUPPORTER	
6	XE6633001	SPOOL PIN STOP PLATE	
7	XE7626001	SPOOL PIN SPRING COVER	
8	XE7695001	SPOOL PIN SPRING	
9	087411416	TAPTITE CUP B M4X14	
10	XE8912001	BOBBIN PRESSER	
11	0A4302006	SCREW PAN (S/P WASHER) M3X20	
12	021300106	NUT 1 M3	
13	XE6429001	THREAD GUIDE PLATE ASSY	
14	XE6634001	THREAD GUIDE SUPPORTING PLATE	
15	XE7286001	CUTTER COVER ASSY	
16	XE6640001	CUTTER COVER	
17	XE6641001	CUTTER HOLDER PLATE	
18	X80321021	NT LOWER THREAD CUTTER	
19	060300416	SCREW BIND M3X4	
20	085411016	TAPTITE BIND B M4X10	
21	138337022	RUBBER CUSHION A	
22	026350235	WASHER PLAIN M 3.5	
23	083361216	TAPTITE PAN B M3.5X12	
24	XC4077021	BASE PLATE RUBBER	
25	XE1372001	SPOOL PRESSER C	
26	XE8361001	BELT STOPPER PLATE	
27	085411416	TAPTITE BIND B M4X14	
28	XE7293001	FRONT COVER (CP7500)	
	XE7800001	FRONT COVER (CP6500)	
	XE9012001	FRONT COVER (XR4040)	
	XE9743001	FRONT COVER (SC6600)	
	XF1214001	FRONT COVER (XR6060)	1000026397
29	XE7801001	DECORATION PLATE (CP6500)	
	XE7805001	DECORATION PLATE (CP7500)	
	XE9013001	DECORATION PLATE (XR4040,	
	XE9744001	DECORATION PLATE (SC6600)	
30	XE7287001	SS BUTTON (CP6500, CP7500)	
31	XE6506001	REVERSE BUTTON	
32	XE7288001	NP BUTTON (CP6500, CP7500)	
33	XE7285001	SV KEYTOP (CP6500, CP7500)	
34	XE6500001	SV JOINT PLATE (CP6500, CP7500)	
35	XE6508001	SELECTING BUTTON A	
36	XE6509001	SELECTING BUTTON B	
37	XE6510001	MANUAL BUTTON A1	
38	XE6511001	MANUAL BUTTON A2	
39	XE6512001	MANUAL BUTTON B1	
40	XE6513001	MANUAL BUTTON B2	
41	XE0849001	FRONT COVER THREAD GUARD	
42	XC4077021	BASE PLATE RUBBER	
43	XC9822021	LCD SUPPLY ASSY	
44	XE6514001	LCD HOLDER	
45	XE7828001	OPERATION PCB SUPPLY ASSY V60	
46	XE7606101	SSVR PCB SUPPLY ASSY CP4L (XR4040, SC6600, XR6060)	
	XE7607101	SSVR PCB SUPPLY ASSY CP4 (CP6500, CP7500)	
47	XE7595001	LED LAMP SUPPLY ASSY CP4	
48	085311016	TAPTITE BIND B M3X10	
49	X53169020	BAND	
50	XZ5049001	GIZA TITE (S/P W) 5X18	
51	XE2261001	GIZA TITE (S/P W) 4X25	
52	XC3588021	GIZA TITE 4X12	
53	XC7566051	SCREW, PAN(S/P WASHER) M4X8	
54	XE6517001	FACE PLATE	
55	XA3337022	TAPTITE,CUP P M4X20	
56	XE6518001	ACCESSORY TABLE	
57	XE6456001	NEEDLE PLATE B ASSY	
58	XE6457001	NEEDLE PLATE B	
59	XC7371022	SLIDE BUTTON	
60	XD1666052	CUTTER COVER	
61	XC2368021	SPRING PLATE	
62	X80321021	NT LOWER THREAD CUTTER	
63	XD1645021	NEEDLE PLATE COVER SUPPLY ASSY	
64	XE7163001	SLIDE BUTTON B	
65	XE6459001	BASE COVER	
66	085411016	TAPTITE BIND B M4X10	
67	XE7838001	HARD CASE ASSY (CP7500)	
68	125440020	CASE FELT (CP7500)	
69	XD0271021	MODEL MARK (CP7500)	
70	XE7839001	UNDER CASE POLYSTYRENE (CP7500)	
71	X60439121	BAG 630X630T (CP7500)	
72	XE3360001	LOWER THREAD GUIDE LABEL	
73	XE9001001	MYLAR STICKER (XR4040)	
	XE9746001	MYLAR STICKER (SC6600)	
	XF1216001	MYLAR STICKER (XR6060)	1000026397

(1) MAIN FRAME / COVER

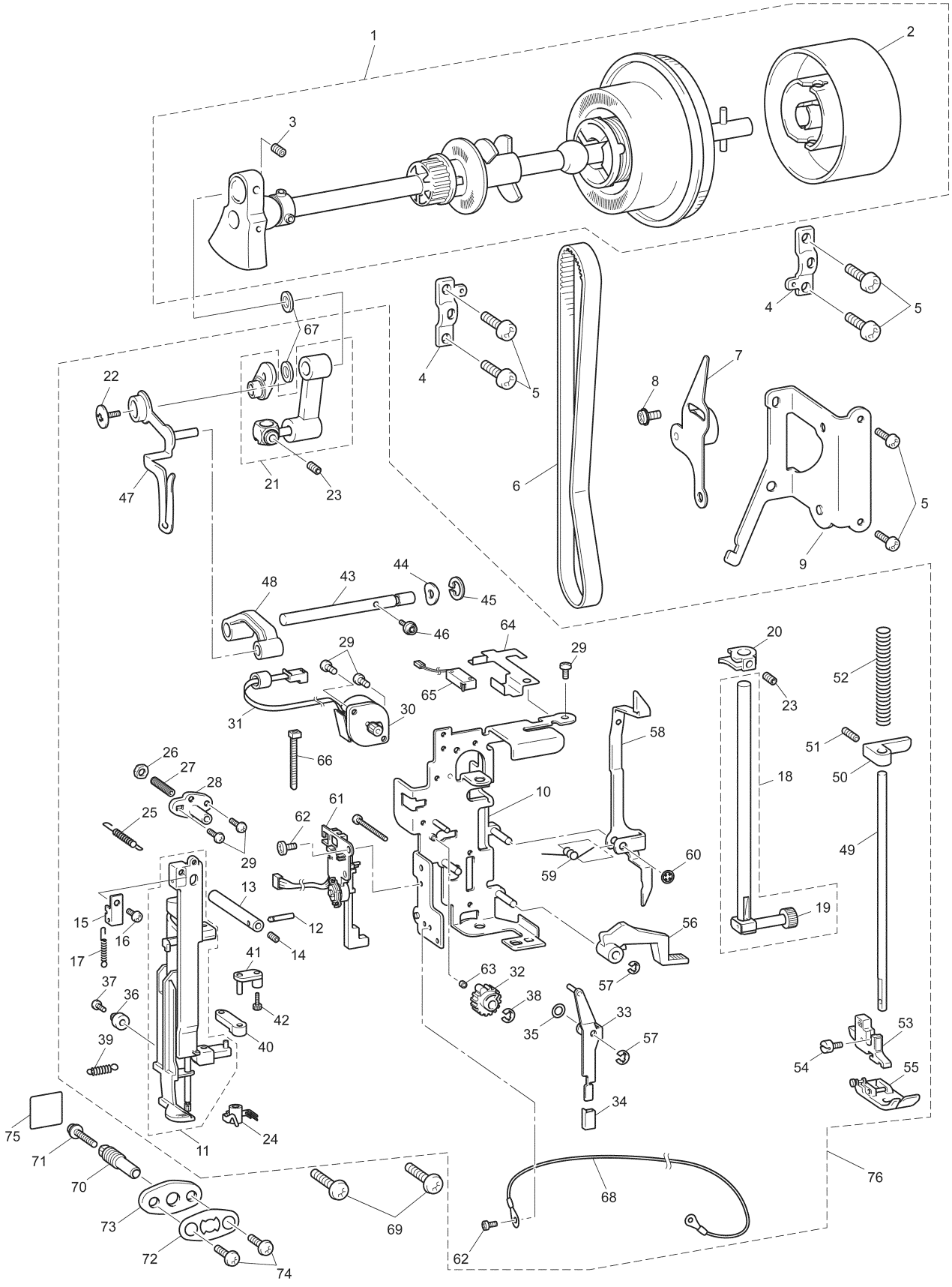


(1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS
74	XE9002001	MYLAR STICKER OF FRONT (XR4040, XR6060)	
	XE9747001	MYLAR STICKER OF FRONT (SC6600)	
75	XE6643001	MYLAR STICKER OF STOP (XR4040, XR6060)	

No.	CODE	NAME	REMARKS

(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT

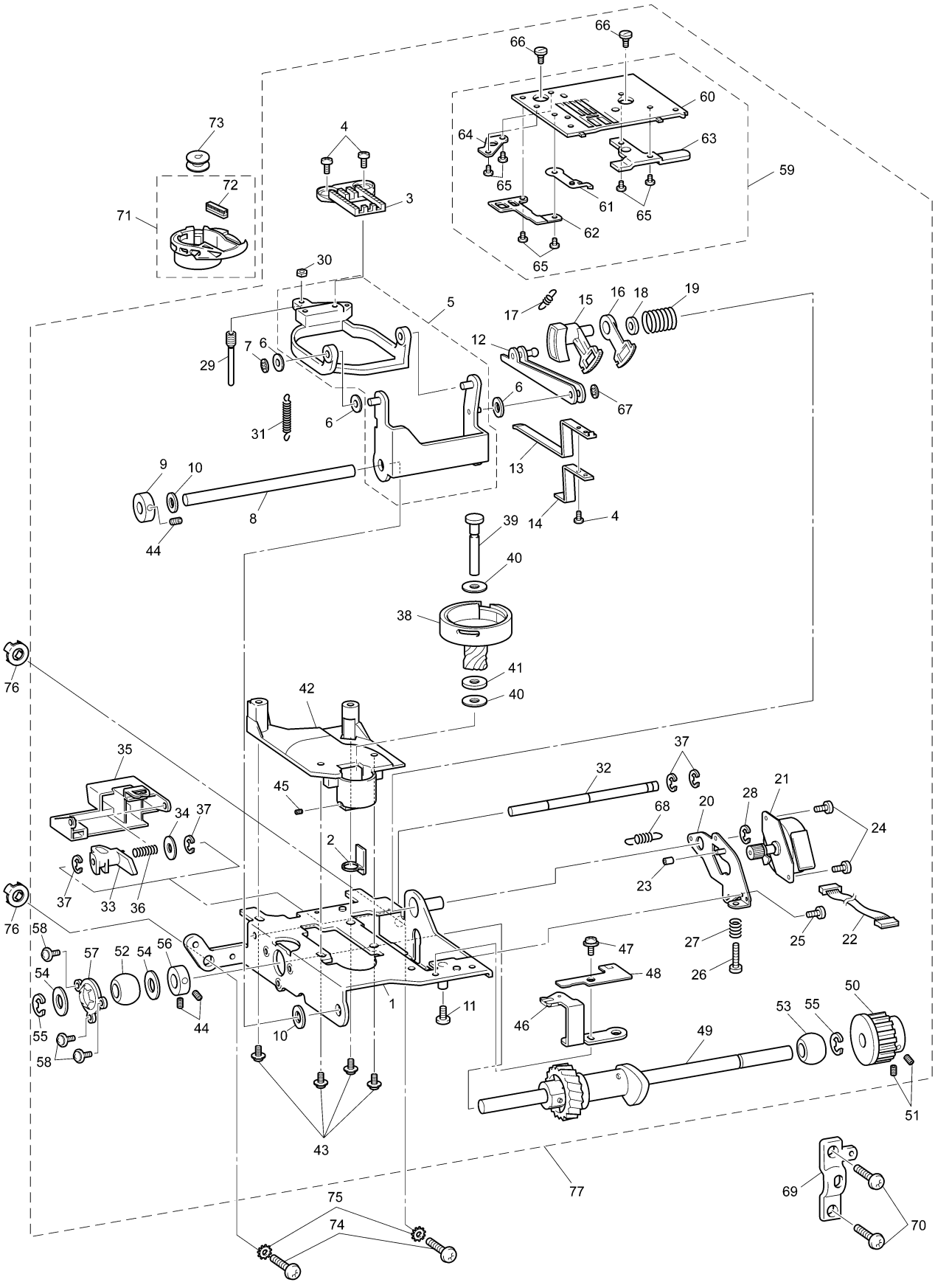


(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	REMARKS
		UPPER SHAFT MECHANISM	
1	XE7621001	UPPER SHAFT SUPPLY ASSY CP4	
2	XC3529021	PULLEY	
3	012500532	SET SCREW SOCKET (FT) M5X5	
4	XC3534121	UPPER SHAFT BEARING PRESSER	
5	XC3496021	GIZA TITE 5X16	
6	XC4869021	T BELT 420-5GT-6	
7	XC4870021	TENSION PULLEY ASSY	
8	0A4400806	SCREW PAN (S/P WASHER) M4X8	
9	XC8739020	TENSION PULLEY HOLDER	
		NEEDLE BAR / PRESSER FOOT UNIT	
10	XC8741121	BASE HOLDER ASSY	
11	XE8695001	NEEDLE BAR SUPPORTER ASSY	
12	XC2420020	SHAFT	
13	XC8754021	NEEDLE HOLDER SHAFT A	
14	014300532	SET SCREW SOCKET (CP) M3X5	
15	XC8755020	PLATE	
16	060300516	SCREW BIND M3X5	
17	X50476021	SPRING	
18	XE3825001	NEEDLE BAR ASSY N	
19	XE3827001	NEEDLE CLAMP SCREW	
20	XC2434021	NEEDLE THREAD BLOCK	
21	XC6562131	NEEDLE BAR CRANK ROD ASSY	
22	132051022	SCREW, FLAT SM3.57-40X7 L	
23	012400432	SET SCREW SOCKET (FT) M4X4	
24	XA1854051	THREADER HOOK ASSEMBLY	
25	XC2429021	SPRING	
26	X56851021	LOCK NUT	
27	014401232	SET SCREW SOCKET (CP) M4X12	
28	XC8756021	SHAFT BUSHING	
29	060300616	SCREW BIND M3X6	
30	XC8757021	Z PULSE MOTOR: M35SP-9N	
31	XC8759021	LEAD WIRE ASSY, ZPM-LE	
32	XC8760020	Z ZIGZAG CAM	
33	XC8761121	Z ZIGZAG LEVER ASSY	
34	XC8764020	Z LEVER CAP	
35	137713020	POLYESTER SLIDER	
36	XC2435020	ZIGZAG ADJUSTING NUT	
37	018301032	BOLT SOCKET M3X10	
38	048030346	RETAINING RING E3	
39	XC2748021	SPRING-Z	
40	XC2436021	NEEDLE HOLDER BLOCK	
41	XC2437021	SHAFT ASSY	
42	XC3037021	SCREW3X10	

No.	CODE	NAME	REMARKS
43	XC8765121	SHAFT	
44	XZ5030001	WASHER, SPRING	
45	048050346	RETAINING RING E5	
46	XC3338021	SCREW 3X8	
47	XC8564031	THREAD TAKE-UP LEVER	
48	XC4897020	THREAD TAKE-UP LEVER LINK	
49	XC4898021	PRESSER BAR	
50	XC4899121	PRESSER BAR CLAMP	
51	XC7207021	SCREW STUD M5	
52	XC4900021	SPRING	
53	XE2555101	PRESSER FOOT HOLDER ASSY	
54	132730122	TIGHTENING SCREW 3.57	
55	XC3021031	Z FOOT	
56	XC4902021	PRESSER FOOT LIFTER	
57	048040346	RETAINING RING E4	
58	XC8766020	THREAD RELEASE LEVER	
59	XC4904121	SPRING	
60	146200021	RETAINING RING, CS4	
61	XC8767021	BH SWITCH ASSY	
62	0A4400806	SCREW PAN (S/P WASHER) M4X8	
63	XC8773020	RUBBER	
64	XC8774021	PRESSER SWITCH HOLDER	
65	XC8775021	PF SWITCH ASSY, LE	
66	X53169020	BAND	
67	X53330020	WASHER	1000025734
68	XE3856001	LEAD WIRE ASSY: GROUND	
69	XC4961021	GIZA TITE 5X20	
70	XC4905121	ADJUSTING SCREW	
71	060302506	SCREW BIND M3X25	
72	XC6056120	PLATE SPRING	
73	XC4906020	ADJUSTING PLATE	
74	085411016	TAPTITE BIND B M4X10	
75	XC4907021	LABEL	
76	XE6416101	NEEDLE UNIT SUPPLY ASSY CP3	

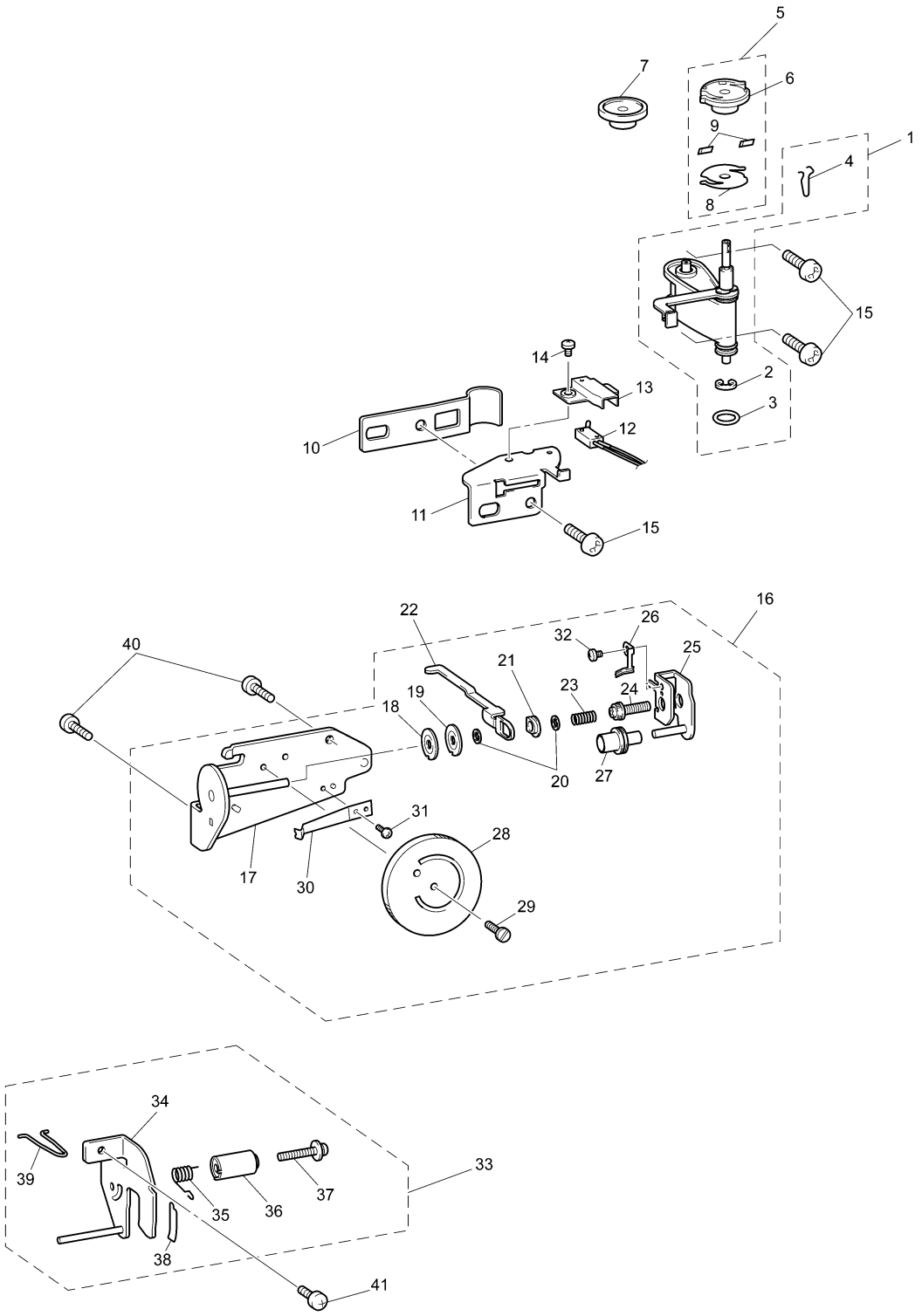
(3) FEED UNIT


66
66
60
64
63
65
59
61
65
62
65
73
4
72
71
3
30
5
17
15
16
18
19
7
6
29
12
6
67
31
6
13
9
10
8
14
4
44
39
40
38
41
40
76
42
35
37
32
45
68
20
28
21
24
34
37
2
23
37
33
36
76
58
57
52
54
56
27
25
22
54
47
48
26
55
58
44
10
1
11
46
53
55
50
49
51
43
77
75
74
69
70

(3) FEED UNIT

No.	CODE	NAME	REMARKS
1	XE6467101	BASE PLATE ASSY	
2	XE5656001	FEED ARM SUPPORTER	
3	XE7489001	FEED DOG	
4	060300616	SCREW BIND M3X6	
5	XE2015201	FEED BAR ASSY	
6	137999020	POLYESTER SLIDER	
7	146200021	RETAINING RING, CS4	
8	XC8789021	HORIZONTAL FEED SHAFT	
9	130676121	SET SCREW COLLAR	
10	X50546020	WASHER,THRUST	
11	060301206	SCREW BIND M3X12	
12	XC4924021	FEED ARM ASSY	
13	XC4927021	FEED SUPPORTING PLATE	
14	XC4928120	FEED SUPPORTING PLATE B	
15	XC2527121	FEED ADJUSTER	
16	XC2529020	F GEAR	
17	XC2530021	SPRING	
18	137713020	POLYESTER SLIDER	
19	XC2531021	SPRING	
20	XC8791021	FPM HOLDER SUB ASSY	
21	XC8757021	Z PULSE MOTOR:M35SP-9N	
22	XC8793021	LEAD WIRE ASSY,FPM-LE	
23	XC8773020	RUBBER	
24	060300416	SCREW BIND M3X4	
25	XE6639001	SCREW3X8	
26	018402533	BOLT SOCKET M4X25	
27	XC2537021	SPRING	
28	XC9924021	RETAINING RING 10	
29	XC3941021	VERTICAL ADJUSTER SCREW ASSY	
30	XC2546021	M5 NUT	
31	XE1940001	SPRING	
32	XC8794021	VERTICAL FEED SHAFT	
33	XC2551020	VERTICAL LEVER	
34	025040332	WASHER PLAIN L 4	
35	XC8795121	DROP KNOB	
36	XC2550021	SPRING	
37	048030346	RETAINING RING E3	
38	XD0115021	OUTER ROTARY HOOK ASSY	
39	XD1943021	OUTER ROTARY HOOK SHAFT	
40	137805022	SPACER	
41	137976021	WASHER 6	
42	XZ5092001	SHAFT SUPPORTER	1000025445
43	0A4400806	SCREW PAN (S/P WASHER) M4X8	
44	014400432	SET SCREW SOCKET (CP) M4X4	
45	014400632	SET SCREW SOCKET (CP) M4X6	
46	XE7558001	INNER ROTARY HOOK BRACKET ASSY	
47	0A5300806	SCREW PAN (S/P WASHER) M3X8	
48	XE7323101	IRH BRACKET SUPPORT PLATE	
49	XC8796021	LOWER SHAFT ASSY	
50	XC4943021	TIMING PULLEY D	
51	014500532	SET SCREW SOCKET (CP) M5X5	
52	X52664020	LOWER SHAFT BUSHING	
53	XC3792020	UPPER SHAFT BUSHING	
54	X51383020	WASHER,THRUST	
55	048060346	RETAINING RING E6	
56	XC8798021	SET COLLAR	
57	XC4944021	BUSHING PRESSER B	
58	085310616	TAPTITE BIND B M3X6	
59	XE6468001	NEEDLE PLATE A ASSY	
60	XE6469001	NEEDLE PLATE A	
61	XE8148001	STOPPER PLATE	
62	XE7164001	NEEDLE PLATE B SUPPORT PLATE	
63	XE6471001	F GEAR STOPPER PLATE	
64	XE6472001	NEEDLE PLATE HOLDER	
65	060260316	SCREW BIND M2.6X3	
66	XE6473001	SCREW NEEDLE PLATE	
67	X56655021	RETAINING RING: CSTW-3.5	
68	XE1478101	SPRING	1000025521
69	XC3534121	UPPER SHAFT BEARING PRESSER	
70	XC3496021	GIZA TITE 5X16	
71	XE7560001	INNER ROTARY HOOK ASSY	
72	XC3137000	PILE	
73	X52800120	BOBBIN	
74	XC3805021	GIZA TITE 5X16	
75	XZ5053001	WASHER EX TOOTH 5	
76	XE8564001	UNIT WASHER	
77	XE7622101	FEED UNIT SUPPLY ASSY CP4	

(4) BOBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM

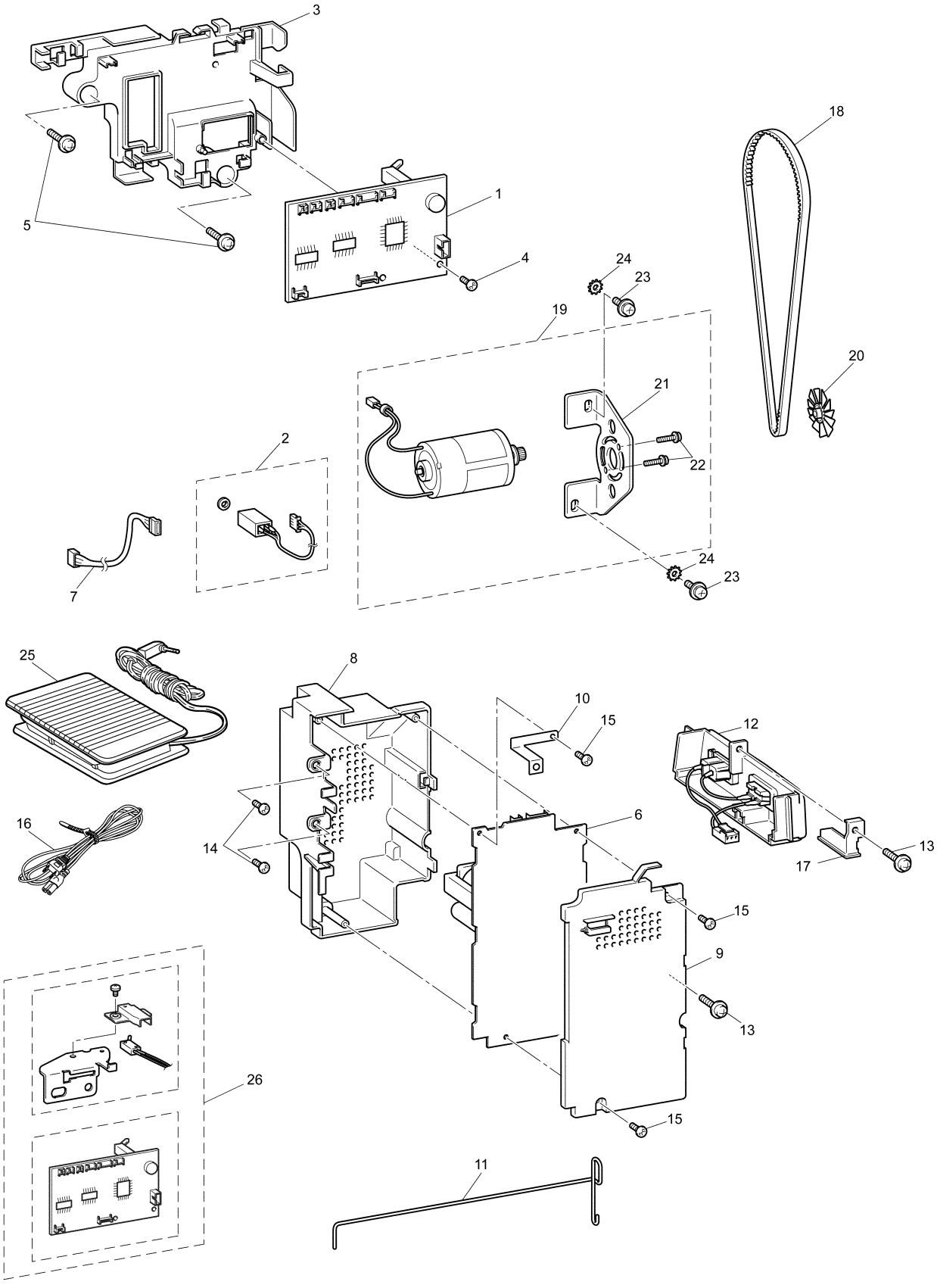


(4) BOBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM

No.	CODE	NAME	REMARKS
		BOBIN WINDING MECHANISM	
1	XE6474001	BOBBIN WINDER ASSY	
2	048050346	RETAINING RING E5	
3	X55238021	RUBBER RING	
4	XZ5039001	BOBBIN WINDER SHAFT SPRING	
5	XC9116021	BOBBIN BASE ASSY (CP6500, CP7500)	
6	XC4078121	BOBBIN BASE (CP6500, CP7500)	
7	XC8803021	BOBBIN BASE (XR4040, SC6600, XR6060)	
8	XA5877021	BOBBIN THREAD CUTTER HOLDER (CP6500, CP7500)	
9	X80321021	NT LOWER THREAD CUTTER (CP6500, CP7500)	
10	XE7556001	BOBBIN WINDER SPRING	
11	XE7557001	BOBBIN WINDER SHAFT STOPPER	
12	XC2612051	SW ASSY:BW-F	
13	XE6076001	SENSER HOLDER	
14	060300516	SCREW BIND M3X5	
15	XC3496021	GIZA TITE 5X16	

No.	CODE	NAME	REMARKS
		NEEDLE THREADING MECHANISM	
16	XE7463001	THREAD GUIDE A ASSY	
17	XE6478001	THREAD TENSION HOLDER A ASSY	
18	XA0083121	TENSION DISC A	
19	XA0084121	TENSION DISC B	
20	XD0573021	WASHER	
21	XA1388021	TENSION DISC WASHER	
22	XC8828020	THREAD RELEASE PLATE	
23	XE3014001	SPRING	
24	XE3015001	THREAD TENSION ADJUSTING SCREW	
25	XE3016001	THREAD TENSION PLATE ASSY	
26	XE3019001	ADJUSTING SCREW SPRING PLATE	
27	XE3020001	THREAD TENSION ADJUSTING GEAR	
28	XE5650001	THREAD TENSION DIAL	
29	XC9234021	TENSION DIAL SHAFT	
30	XE1924101	NOTCHED SPRING	
31	062300416	SCREW PAN M3X4	
32	060300416	SCREW BIND M3X4	
33	XE6480001	THREAD GUIDE B ASSY	
34	XE6481001	THREAD TAKE-UP HOLDER B	
35	XC6957121	THREAD TAKE UP SPRING	
36	XC2648121	THREAD CATCHING SPRING CASE	
37	0A4301806	SCREW, PAN (S/P WASHE) M3X18	
38	XE5984001	SPRING TAPE	
39	XE6483001	THREAD GUIDE WIRE	
40	085411416	TAPTITE BIND B M4X14	
41	060400616	SCREW BIND M4X6	

(5) ELECTRIC PARTS / MAIN MOTOR UNIT

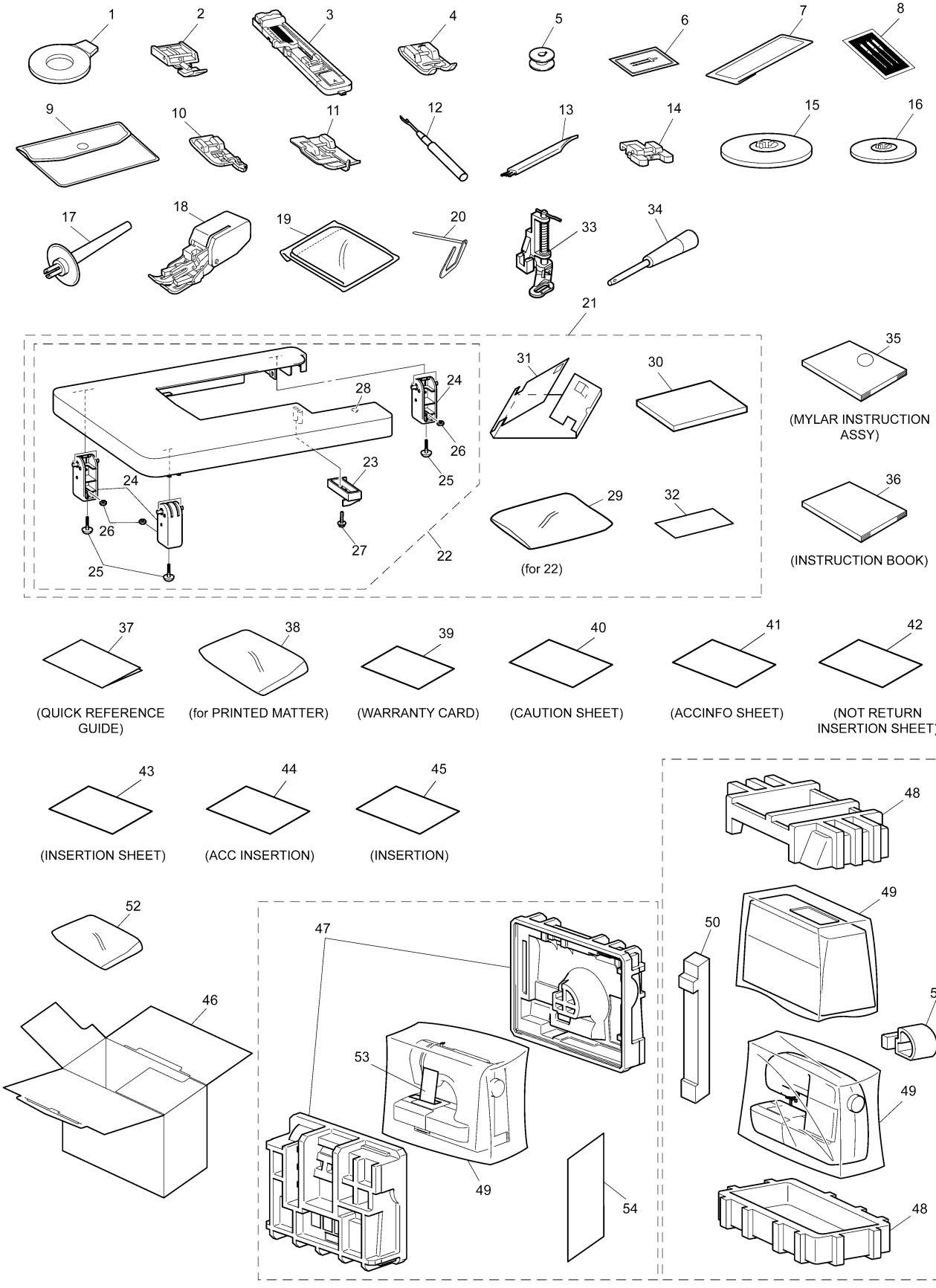


(5) ELECTRIC PARTS / MAIN MOTOR UNIT

No.	CODE	NAME	REMARKS
		ELECTRIC PARTS	
1	XE8621001	MAIN PCB SUPPLY ASSY-70 (F0G******~) (CP7500)	
	XE8620001	MAIN PCB SUPPLY ASSY -60 (F0G******~) (CP6500)	
	XE8916001	MAIN PCB SUPPLY ASSY-40 (XR4040)	
	XE9751001	MAIN PCB SUPPLY ASSY-60S (SC6600, XR6060)	
2	XC9830021	FC JACK SUPPLY ASSY-120	
3	XC8809121	SHUTTER COVER	
4	085311016	TAPTITE BIND B M3X10	
5	087411416	TAPTITE CUP B M4X14	
6	XE7613001	POWER PCB SUPPLY ASSY CP4 120V	
7	XC8824021	LEAD WIRE ASSY,POWER-LE	
8	XE6484001	INSULATION COVER	
9	XE6485001	INSULATION PLATE	
10	XE7107001	POWER PLATE SPRING	
11	XE3728001	SPRING	
12	XE7309001	INLET ASSY CP4 120	
13	087411416	TAPTITE CUP B M4X14	
14	060400816	SCREW BIND M4X8	
15	085311016	TAPTITE BIND B M3X10	
16	XC6052021	POWER SUPPLY CORD:UL CSA-LF	
17	XE7555001	INLET PRESSER	

No.	CODE	NAME	REMARKS
		MAIN MOTOR UNIT	
18	XC3806121	TIMING BELT 372-2GT-6	
19	XE7610001	MAIN MOTOR SUPPLY ASSY CP4	
20	XC3803020	MOTOR FAN	
21	XC8815021	MOTOR HOLDER	
22	0A5300806	SCREW PAN (S/P WASHER) M3X8	
23	XC3805021	GIZA TITE 5X16	
24	XZ5096001	WASHER	1000025209
25	XC8816021	FOOT CONTROLLER:FC-322-81-LF	
26	XE8640001	MAIN PCB SUPPLY SET-70 (~E0G******) (CP7500)	
	XE8639001	MAIN PCB SUPPLY SET -60 (~E0G******) (CP6500)	

(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE

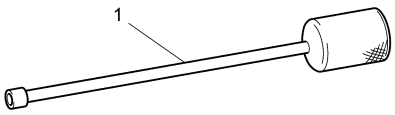


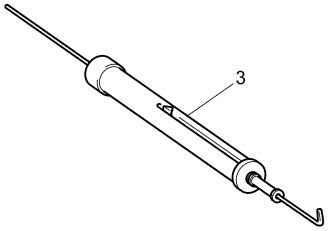
(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE

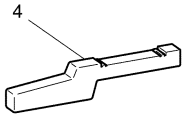
No.	CODE	NAME	REMARKS
		ACCESSORY PARTS	
1	XC1074051	DISC-SHAPED SCREWDRIVER	
2	X59370021	ZIPPER FOOT	
3	XC2691033	BH PRESSER FOOT ASSY	
4	XD0810031	TRANSPARENCY PRESSER FOOT	
5	X52800120	BOBBIN	
6	131096121	NEEDLE SET (1 PCE)	
7	XC8834021	NEEDLE SET	
8	XD0360021	NEEDLE SET G	
9	XC4487021	ACCESSORY BAG	
10	XE6305101	OVERCASTING STITCH FOOT ASSY	
11	XC4051031	BLIND STITCH FOOT ASSY	
12	XZ5082001	SEAM RIPPER	
13	X59476021	CLEANING BRUSH	
14	XE2137001	BUTTON SEWING FOOT	
15	130012024	SPOOL PRESSER A	
16	130013124	SPOOL PRESSER B	
17	XE2241001	EXTRA SPOOL PIN	
18	XE1678201	WALKING FOOT ASSY H 7MM (CP7500)	
19	XC8973021	DUST COVER ASSY (CP6500)	
20	X59819021	QUILTER (CP7500)	
21	XC9809121	LE WIDE TABLE ASSY US (CP7500)	
22	XC9357121	WIDE TABLE SUB ASSY (CP7500)	
23	XC9360021	FIXING PLATE A (CP7500)	
24	XC4495021	TABLE FOOT (CP7500)	
25	XD1223021	ADJUSTING FOOT (CP7500)	
26	021400206	NUT 2 M4 (CP7500)	
27	087411416	TAPTITE CUP B M4X14 (CP7500)	
28	X59853020	RUBBER CUSHION (CP7500)	
29	X61231021	BAG 400X500H (CP7500)	
30	XC9361020	LE WIDE TABLE CARTON CP7500)	
31	XC9362020	PAD (CP7500)	
32	XC9802021	INSTRUCTION MANUAL (CP7500)	
33	XD1819121	QUILTING FOOT (CP7500)	1000024883
34	XZ5051001	PUNCH (CP7500)	
		USER MANUAL / OTHER PARTS	
35	XE6527201	MYLAR INSTRUCTION ASSY ENG (English)	1000023996
	XE6529201	MYLAR INSTRUCTION ASSY SPA (Spanish)	1000023996
36	XE8755101	INSTRUCTION BOOK ENG (English)	1000023996
	XE6528201	INSTRUCTION BOOK ENG (XR6060: English)	1000026397
	XE8757101	INSTRUCTION BOOK FRE (French)	1000023996
	XE6530201	INSTRUCTION BOOK SPA (Spanish)	1000026397

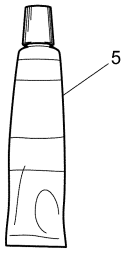
No.	CODE	NAME	REMARKS
37	XE7321101	QUICK REFERENCE GUIDE (CP7500)	
	XE7840001	QUICK REFERENCE GUIDE (CP6500)	
	XE9036001	QUICK REFERENCE GUIDE (XR4040)	
	XE9748001	QUICK REFERENCE GUIDE (SC6600, XR6060)	
38	130800021	BAG 230X310H	
39	XE8671001	WARRANTY CARD BROTHER CANADA (CAN)	1000024217
	XC0380021	WARRANTY CARD (OTHER)	
40	XD0120021	CAUTION SHEET S33	
41	XC7488121	ACCINFO SHEET	
42	XE4888001	NOT RETURN INSERTION SHEET	
43	XE4987001	INSERTION SHEET	
44	XE7836101	ACC INSERTION (CP6500)	1000025486
	XE7841101	ACC INSERTION (CP7500)	1000025486
45	XE6623001	INSERTION (CP6500, CP7500)	1000024217
		PACKAGE	
46	XE7803001	CARTON MODEL:CP6500 (CP6500)	
	XE7807001	CARTON MODEL:CP7500 (CP7500)	
	XE8999101	COLOR CARTON MODEL:XR4040 (XR4040)	1000025634
	XE9749101	COLOR CARTON MODEL:SC6600 (SC6600)	1000025634
	XF1217001	COLOR CARTON MODEL:XR6060 (XR6060)	1000026397
47	XE7450201	POLYSTYRENE FORM ASSY V62 (CP6500, XR4040, SC6600, XR6060)	
48	XE6492001	POLYSTYRENE FOAM ASSY V75 (CP7500)	
49	X60439121	BAG 630X630T	
50	XZ5059001	SPACER POLYSTYRENE FOAM PAD (CP7500)	
51	XD0562120	PRESSER LEVER FIXING SF (CP7500)	
52	X57367021	BAG135X150 (CP7500)	
53	XE5049001	NEEDLE GUARD D (CP6500, XR4040, SC6600, XR6060)	
54	XE8207001	PAD D (CP6500, XR4040, SC6600, XR6060)	

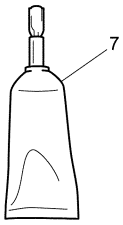
SPARE PARTS

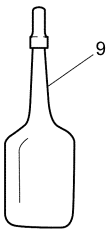












SPARE PARTS

No.	CODE	NAME	REMARKS
		DRIVER	
1	XE2396001	BOX SCREW DRIVER 7	
		GAUGE	
2	XA9153001	TENSION GAUGE 30	
	XA9154001	TENSION GAUGE 50	
3	XC2277001	PUSH PULL GAUGE	
4	XC2278001	FEED GAUGE	
		GREASE, OIL	
5	XC8385001	MOLYKOTE EM30L	
6	XC8387001	EPNOC AP (N) 0	
7	XC8386001	MOLYKOTE M DISPERSION	
8	XC8388001	FBK OIL RO 100	
9	XZ0206051	OILER	

01A10HF885V60